

PLANT LIST

CNC TURNING

• 1 OKUMA LB 35 IIX 1500	Ø 420mm x 1250mm
• 1 OKUMA LB 300	Ø 300mm x 400mm
• 1 OKUMA LB 15	Ø 200mm x 300mm
• 1 OKUMA LB3000	Ø 340mm x 375mm
• 1 OKUMA LT10-M-2S	Ø 180mm x 220mm
• 1 OKUMA LT10-2S	Ø 180mm x 220mm
• 1 OKUMA LT10-M-2S GANTRY	Ø 180mm x 220mm
• 2 OKUMA 2SP 150 H GANTRY	Ø 150mm x 60mm
• 1 OKUMA 2SP 250 H GANTRY	Ø 250mm x 60mm
• 1 OKUMA SPACE TURN LB3000 EX MY C500	Ø 370mm x 375mm
• 3 OKUMA GENOS L250 E	Ø 210mm x 440mm
• 1 OKUMA LB2000 SC	Ø 350mm x 265mm
• 2 OKUMA LB3000	Ø 340mm x 375mm
• 1 OKUMA LB3000 C1000	Ø 340mm x 1000mm
• 1 OKUMA LT200 M (WITH BAR FEEDER)	Ø 52mm x 80mm
• 2 INDEX ABC (WITH BAR FEEDER)	Ø 52mm x 80mm
• 1 MULTISPINDLE INDEX MS40C	Ø 40mm x 80mm

WORKPIECE DIMENSIONS

CNC MILLING

• 1 OKUMA MC-4VA 5 AXIS	X650mm Y315mm Z450mm
• 1 OKUMA MC-60VA	X1500mm Y630mm Z600mm
• 1 MAKINO DA300	X450 mm Y620 mm Z500mm
• 1 HELLER CP6000	X1000 mm Y1000 mm Z1300mm

WIRE / SPARK ERODING

• 1 MITSUBISHI FA-20	X500mm Y350mm Z400mm
• 1 MITSUBISHI FA-20S ADVANCES	X500mm Y350mm Z300mm
• 1 MITSUBISHI EA 12 VM ADVANCE	X450mm Y350mm Z300mm
• 1 AGIE CHARMILLES DRILL 300 5 axes (Ø0.3- Ø6mm)	X200mm Y250mm Z250mm

SURFACE GRINDING

- 1 KEHREN RW9C Ø 800mm x 250mm
- 1 OKAMOTO ACC-105DX X1000mm Y500mm Z250mm

CNC GRINDING

- 1 KELENBERGER RS225 1500
EXT GRINDING Ø 400mm x 1450mm
- 1 KELENBERGER UR225 1000
EXT/INT GRINDING Ø 400mm x 950mm
- 1 VOUMARD 110 CNC
INTERNAL GRINDING Ø 110mm x 150mm

POLISHING

- OTEC CNC SF 2/1-78 Ø100mm x 100mm

CLEANING

- 1 DÜRR ECOCLEAN 95C X225mm Y375mm Z200mm

INSPECTION DEPARTMENT

- 3 ZEISS CONTURA G2 X700mm Y700mm Z600mm
- 1 ABERLINK AXIOM T00 600 X590mm Y550mm Z385mm
- 1 LASER MICROMETER Z
MIKE 382-Z/PP6600 Ø 2.5mm – Ø88mm x 300mm
- 2 RENISHAW EQUATOR 300 Ø 300mm x 150mm
- 1 SURFCOM 2000-SD2-13N
- 1 HOMMEL T-1000 EV2
- 1 ROCKWELL HARDNESS TEST EQUIPMENT