

## PLANT LIST

### CNC TURNING

• 1 OKUMA LB 35 IIX 1500	Ø 420mm x 1250mm
• 1 OKUMA LB 300	Ø 300mm x 400mm
• 1 OKUMA LB 15	Ø 200mm x 300mm
• 1 OKUMA LB3000	Ø 340mm x 375mm
• 1 OKUMA LT10-M-2S	Ø 180mm x 220mm
• 1 OKUMA LT10-2S	Ø 180mm x 220mm
• 1 OKUMA LT10-M-2S GANTRY	Ø 180mm x 220mm
• 2 OKUMA 2SP 150 H GANTRY	Ø 150mm x 60mm
• 1 OKUMA 2SP 250 H GANTRY	Ø 250mm x 60mm
• 1 OKUMA SPACE TURN LB3000 EX MY C500	Ø 370mm x 375mm
• 1 OKUMA GENOS L250 E	Ø 210mm x 440mm
• 1 OKUMA LB2000 SC	Ø 350mm x 265mm
• 2 OKUMA LB3000	Ø 340mm x 375mm
• 1 OKUMA LT200 M (WITH BAR FEEDER)	Ø 52mm x 80mm
• 2 INDEX ABC (WITH BAR FEEDER)	Ø 52mm x 80mm
• 1 MULTISPINDLE INDEX MS40C	Ø 40mm x 80mm

### WORKPIECE DIMENSIONS

### CNC MILLING

• 1 OKUMA MC-4VA 5 AXIS	X650mm Y315mm Z450mm
• 1 OKUMA MC-60VA	X1500mm Y630mm Z600mm
• 1 MAKINO DA300	X450 mm Y620 mm Z500mm

### WIRE / SPARK ERODING

• 1 MITSUBISHI FA-20	X500mm Y350mm Z400mm
• 1 MITSUBISHI FA-20S ADVANCES	X500mm Y350mm Z300mm
• 1 MITSUBISHI EA 12 VM ADVANCE	X450mm Y350mm Z300mm
• 1 AGIE CHARMILLES DRILL 300 5 axes (Ø0.3- Ø6mm)	X200mm Y250mm Z250mm

## **SURFACE GRINDING**

- 1 KEHREN RW9C Ø 800mm x 250mm
- 1 OKAMOTO ACC-105DX X1000mm Y500mm Z250mm

## **CNC GRINDING**

- 1 KELENBERGER RS225 1500 EXT GRINDING Ø 400mm x 1450mm
- 1 KELENBERGER UR225 1000 EXT/INT GRINDING Ø 400mm x 950mm
- 1 VOUMARD 110 CNC INTERNAL GRINDING Ø 110mm x 150mm

## **POLISHING**

- OTEC CNC SF 2/1-78 Ø100mm x 100mm

## **CLEANING**

- 1 DÜRR ECOCLEAN 95C X225mm Y375mm Z200mm

## **INSPECTION DEPARTMENT**

- 3 ZEISS CONTURA G2 X700mm Y700mm Z600mm
- 1 ABERLINK AXIOM T00 600 X590mm Y550mm Z385mm
- 1 LASER MICROMETER Z MIKE 382-Z/PP6600 Ø 2.5mm – Ø88mm x 300mm
- 2 RENISHAW EQUATOR 300 Ø 300mm x 150mm
- 1 SURFCOM 2000-SD2-13N
- 1 HOMMEL T-1000 EV2
- 1 ROCKWELL HARDNESS TEST EQUIPMENT